

# Nordkalk

## DECLARATION OF PERFORMANCE

0277-Nordkalk-28082024

- 1. Unique identification code of the product-type:** *Nordkalk Enrich C50*
- 2. Intended use(s):** *Hardening Accelerating Admixture for Concrete: EN 934-2:T7*
- 3. Manufacturer:** *Nordkalk Oy Ab, Skräbbölentie 18, 21600 Parainen, Finland*  
*Nordkalk Oy Ab, Sementtisatamantie 7, 21600 Parainen, Finland*
- 5. System/s of AVCP:** 2+
- 6 a. Harmonised standard:** *EN 934-2:2009 + A1:2012*  
**Notified body/ies:** *Control Union Finland Oy, CPR/2412*  
**Certificate number:** *2412-CPR-3106-02*

### 7. Declared performance/s:

Characteristics	Performance	Harmonised technical specification
<i>Compressive strength - +20 °C / 24 hours</i>	<i>≥ 120 % of Reference mix</i>	<i>EN 934-2:2009 + A1:2012</i>
<i>Compressive strength - +20 °C / 28 days</i>	<i>≥ 90 % of Reference mix</i>	
<i>Compressive strength - +5 °C / 48 hours</i>	<i>≥ 130 % of Reference mix</i>	
<i>Air content</i>	<i>Test mixture ≤ 2 % by volume higher than with the reference mixture</i>	
<i>Chloride content</i>	<i>Max 0,10 % by mass</i>	
<i>Alkali content</i>	<i>Max 0,10 % by mass</i>	
<i>Corrosion behaviour</i>	<i>Contains only components according to EN 934-1:2008, Annex A.1</i>	
<i>Dangerous substances</i>	<i>NPD</i>	
<i>Durability</i>	<i>NPD</i>	

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

### Signed for and on behalf of the manufacturer:

Joona Mannermaa, Product Quality Manager, Finland

Parainen 28.8.2024

